

			DOI RELIGION				
No.: E19072	9004-	01	Date: Aug. 12, 2019	Page 1 of 12			
Applicant		Shenzhen Signal Ele	ectronics Co.,Ltd				
Address		Building 15, Xia Lar	Building 15, Xia Lang Industrial Zone, He Shui Kou Community, Gongming, Guangming				
		New District, Shenz	hen, GD, China.				
The following s	ampl	le information is supp	olied by the customers:				
Sample Name		See next page					
Model		See next page					
Item/Lot No.	THE TO	1					
Material		1					
Supplier		1					
Manufacturer		1					
Date of Receipt	t :	Jul. 29, 2019					
D-4 6TF4							
Date of Test	JIPA .	Aug. 01, 2019 to Au	g. 05, 2019				
Date of Test Test Summary		Aug. 01, 2019 to Au	g. 05, 2019				
	·	Aug. 01, 2019 to Au  Test Item	g. 05, 2019  Test Basis	Test Conclusion			
ALLE MATERIAL	:			Test Conclusion Pass			
No.  1  Note: Pass: M		Test Item  IP6X equirement; Fail: No	Test Basis	Pass  te or provide test results only			

Prepared by:		Reviewed by:		Approved by:	
	Allen, Wang		Kris, Tao		Irwin, Dong
	Project Engineer		Project Leader		Technical Director





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### 1. Sample Information:

Sample No.	Sample name	Model	Quantity
E19072900401	M5 Molding Line Series (male and female) +M5 Panel Series (male and female)	050004-03-002 050004-04-002 050004-05-001 050004-06-001	1 pc
E19072900402	M5 Welding Wire Forming Series (male and female)	050004-20-001 050004-21-001	1 pc
E19072900403	M9 Panel Type Series (male)	090005-03-001	1 pc
E19072900404	M9 Welding Wire Forming Series (male and female)	090005-20-001 090005-21-001	1 pc
E19072900405	M9 molding Line Series (male and female)	090005-05-001 090005-06-001	1 pc
E19072900406	M9 Panel Series (female)	090005-04-001	1 pc
E19072900407	M8 Distribution Box Series	920105-06-001	1 pc
E19072900408	M9 Series assembly type	090005-01-001 090005-02-001	1 pc
E19072900409	M12 Distribution Box Series	920105-08-023	1 pc

### 2. Test Equipment:

Equipment name	Туре	No.	Calibration validity period
Dust Chamber	XB-OTS-P	E/A-IP-06	2020.09.17

### 3. Environmental Condition:

Temperature: 23.1 °C; Relative Humidity: 51 %RH

### 4. Test Basis:

Refer to EN 60529-1991/A1:2000

#### 5. Test Condition:

Test Item	Test Type	Test Conditions	
	Tests for protection against access to hazardous parts	Push a 1.0 mm diameter wire specimen into any opening of the housing with 1N force	
IP6X	Tests for protection against solid foreign objects	Place the sample in the dustproof box with talc powder dosage of 2 Kg/m <sup>3</sup> , Negative pressure is applied to the sample, and the exhaust speed is 50 times the shell	





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	volume per hour.
	Test time: 2 h

### 6. Initial measurements:

Before the test, the appearance of the sample is normal

#### 7. Test Result:

Sample No.	Test Type	Test Result	Technical Requirement	Conclusion
E19072900401	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E10072000402	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
E19072900402	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E19072900403	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E19072900404	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E19072900405	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass





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	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
T	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
E19072900406	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E19072900407	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E19072900408	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass
E19072900409	Tests for protection against access to hazardous parts	Metal wire does not enter the shell	Adequate clearance is kept between the access probe and hazardous parts	Pass
	Tests for protection against solid foreign objects	No ingress of dust	No deposit of dust is observable	Pass

### 8. Test photo:





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Fig.1 Sample photo before the test(1#)

Fig.2 Sample photo before the test(2#)



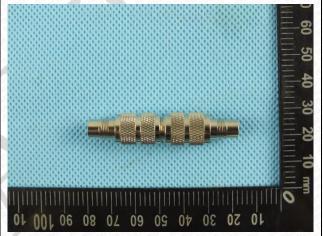


Fig.3 Sample photo before the test(3#)

Fig.4 Sample photo before the test(4#)





Fig.5 Sample photo before the test(5#)

Fig.6 Sample photo before the test(6#)





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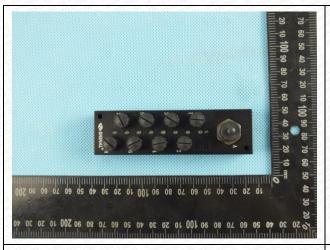




Fig.7 Sample photo before the test(7#)

Fig.8 Sample photo before the test(8#)





Fig.9 Sample photo before the test(9#)

Fig.10 IP6X test(1#)





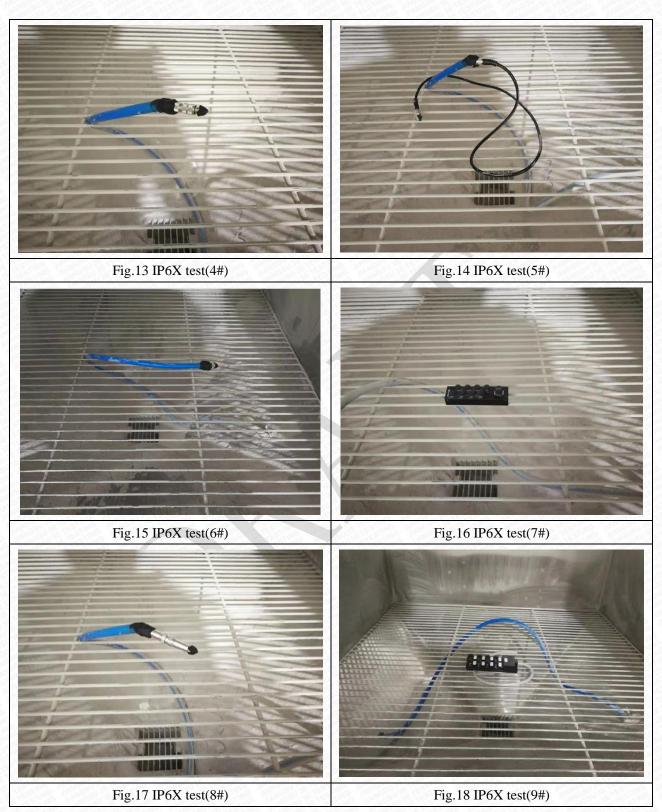
Fig.11 IP6X test (2#)

Fig.12 IP6X test(3#)





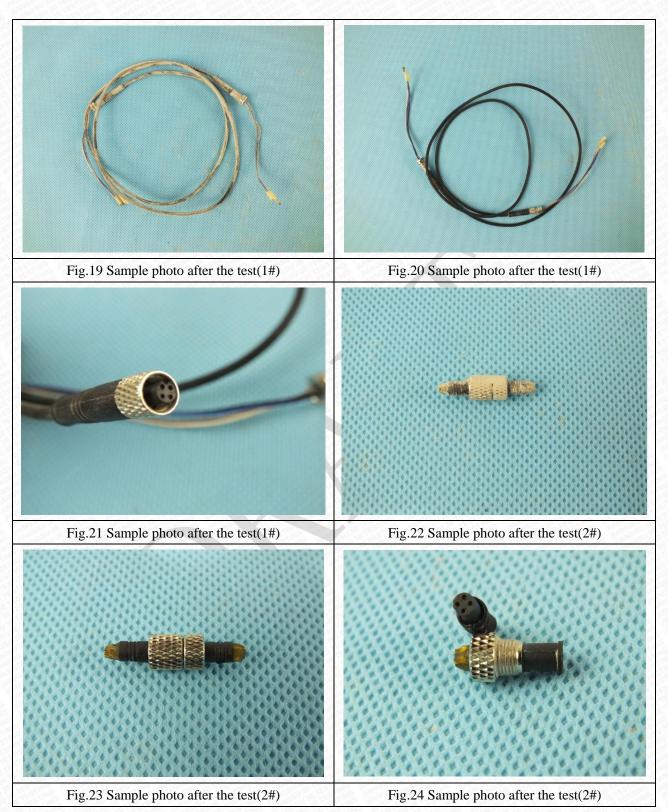
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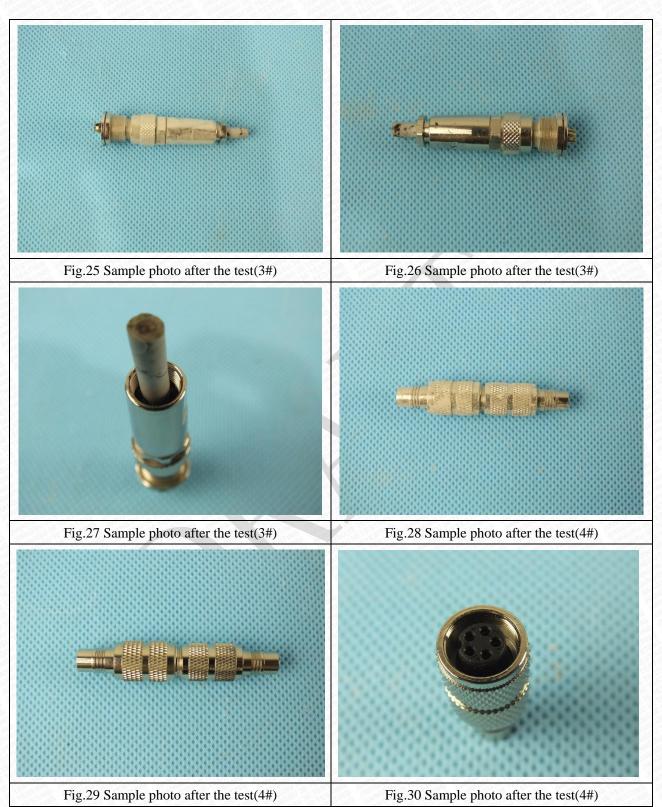
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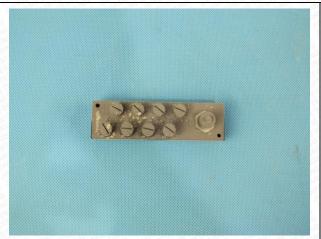




Fig.37 Sample photo after the test(7#)

Fig.38 Sample photo after the test(7#)





Fig.39 Sample photo after the test(7#)

Fig.40 Sample photo after the test(8#)





Fig.41 Sample photo after the test(8#)

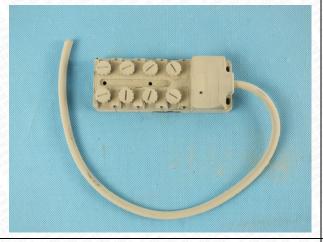
Fig.42 Sample photo after the test(8#)







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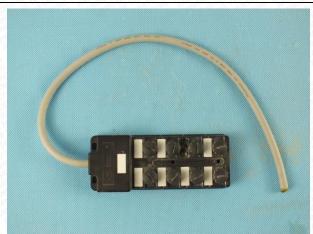


Fig.43 Sample photo after the test(9#)

Fig.44 Sample photo after the test(9#)



Fig.45 Sample photo after the test(9#)

\*\*End of Report\*\*\*

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